Solution:

1. You need to add the shared printer via the hidden “Advanced” printer feature in the Print & Fax preferences.
2. Open “Print & Fax” in “System Preferences”
3. Click “+” to add a new printer
4. Control-click (or right-click) on the toolbar at the top of the window and select “Customize Toolbar…”
5. Drag the “Advanced” icon to the toolbar and select “Done”
6. Click on the “Advanced” icon … and be patient … after a moment or two, you can select “Windows” from the “Type” dropdown-menu
7. Enter the SAMBA URL of the shared windows printer in the “URL” text field:
   8. `smb://USERNAME:PASSWORD@westminster-mo.edu/wcprint/PRINTERSHARENAME`
8. Fill out the other fields “Name” and “Location” as you prefer
9. If printing the first time you may get prompted for your USERNAME and PASSWORD. Fill in your windows print server username and password and enable the “Add this to your keychain” checkbox.